

Work Order ID 57896

Monday, April 19, 2010 3:36:09 PM



Page 1

Item ID: D407-559-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw, Large

Start Date: 4/19/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL

Date: 10/4/20 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-559	K
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100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPPD407-559-113

CHG001

CHG002

Subobolus

10/6/08

160



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

4/4/7 (4)

170



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Subobolus

4/07/09
PTO

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11/02/09	170	Box were opened, new stickers were applied and then contents were verified and boxes repacked.	Dr	11/02/09	3.	U 11-02-09	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-559-113

Location: A

190

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11-02-10
FG 27.

10/06/08

10-6-08

Dr 11/02/08